ning full, r.; To onov, N.

Hydron roionization and osmotic autohemolysis in commined therapy of bronchial asthma. Suvr. med. (Sofia) 15 no.4:14-19 161.

# APPER POR RELEASE: 09/17/2001 CIA-RDP86-00513R000722610014-8" Bulgaria

Higher Medical Institute, Center of Allergies (VMI-Tsentur po alergologiya), Sofia; Director: P. Kirchev.

Clinic of Skin and Venereal Diseases (Klinika po Kozhni i venericheski bolesti), Director: P. Popkhristov, Prof.

Sofia, Dermatologiya,i Venerologiya, No 1, 1966, pp 44-47.

"Examination of Serum Cholinesterase and Histaminase in Urticaria Patients."

Co-authors:

MIKHAYLOV, P. BEROVA, N.

#### "APPROVED FOR RELEASE: 09/17/2001 CIA-RDP86-00513R000722610014-8

KIRCHEVA, N.; MCLEV, G.

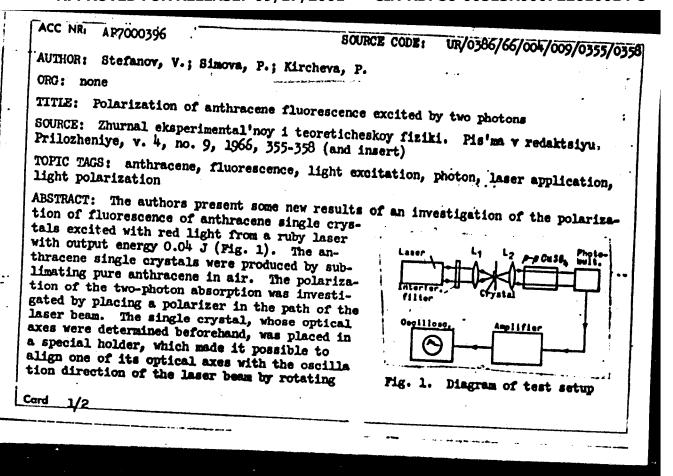
"On the question of utilizing the phosphorus from the ville, e of Babuk, Provaiya Okoliya."

TEZHKA PROMISHLEMCST, Sofiia, Bulgaria, Vol. 8, no. 3, Mar. 1959

Monthly list of East Europe Accessions (ELAI), LC, Vol. 3, No. 6, Sept 59

MONEY, Georgi; TATARSKI, A.; KIRCHEVA, N.

Cleaning the flue gases from sufur dioxide. Godishnik Inst khim prom 2:5-20 163.



#### ACC NR: AP7000396

the crystal. To investigate the influence of the temperature, the crystal was placed in a cryostat. Measurements at room temperature have shown that the fluorescence intensity is 1.8 times larger when the b axis of the crystal coincides with the laser beam oscillation direction. From this it is concluded indirectly that in the case of the two-photon mechanism the anthracene crystal absorbs more strongly in the same direction (b axis) as in the case of the single-photon mechanism. Measurements of the polarization of the fluorescence excited by two-photon absorption have shown that at room temperature the fluorescence polarized along the b axis was 2.5 time more intense than the fluorescence also shows that as the temperature decreases to -1960 the fluorescence of different anthracene single crystals obtained by sublimation in air canexhibit different variations, with some samples exhibiting an increase in the "fast" fluorescence, and others a decrease. This can be attributed to the presence in the anthracene crystals of O-centers obtained by photooxidation of the anthracene as the latter is sublimated in air. To check on this interpretation, the authors are contimuing the investigation of the temperature dependence of two-photon fluorescence of anthracene. Orig. art. has: 2 figures and 1 table.

SUB CODE: 20/ SUBM DATE: 20 Jul66/ ORIG REF: 001/ OTH REF: 010

Cord 2/2

KIRCHEVA,S.; MICHAYLOV,St.; ALIPIYEV,D.; BANKOV, St.; TSVETKOVA,L.; BENVENISTI,R. (Bolgariya)

l. Iz Nauchno-issledovatel'skogo instituta kurortologii i fizioterapii Narodnoy Respubliki Bolgarii (direktor - dotsent K.Kirchev.)



KIRCHEVA, S.; IVANOVA, Ye.; TODOROV, T.; MIKHAYLOV, St.; GUDZHEVA, V.; POPOV, R.; PETRUNOV, V.; ILIYEVA, P. (Bolgaria)

Effect of nivaline electrophoresis in some diseases of the nervous system. Vop.kur., fizioter.i lech.fiz.kul't. 28 no.1:26-30 '63. (MIRA 16:4)

1. Iz Nauchno-issledovatel skogo instituta kurortologii i fizioterapii v Sofii - Ovcha Kupel (dir. - dotsent K.Kirchev). (NERVOUS SYSTEM--DISEASES) (ELECTROPHORESIS) (GALANTHAMINE)

KIRCHEVA, S.S.; GACHEVA, I.; KHADZHIYEV, D. (Bolgariya)

Nervous reflex mechanism in the action of ultrasound. Vop. kur. fizioter. i lech. fiz. kul't. 25 no. 5:434-436 S-0 '60. (MIRA 13:10)

l. Iz kafedry fizioterapii kurortologii (zav. - prof. S.S. Kircheva) i kafedry nevrologii (zav. - dotsent G.Nastev) Instituta usovershenstvovaniya i spetsializatsii vrachey v Sofii.

(REFLEXES) (ULTRASONIC WAVES-PHYSIOLOGICAL EFFECT)

KIRCHEVA, S.S.; DRAGIYEV, T.; TSONEV, Iv.; KONSTANTINOVA, Bl. (Bolgariya)

Influence of microwave energy on the course of experimental bronchial pneumonia in rabbits. Vop. kur., fizioter. i lech. fiz. kul't. 25 no. 6:521-524 N-D '60. (MIRA 14:2)

1. Iz kafedry fizioterapii i kurortologii (zav. - prof. S.S. Kircheva), kafedry farmakologii i toksikologii (zav. - prof. V.Petkov) i kafedry obshchey patologii i patologicheskoy anatomii (zav. - Iv. Goranov) Instituta spetsializatsii i usovershenstvovaniya vrachey v Sofii.

(MICROWAVES--PHYSIOLOGICAL EFFECT) (PNEUMONIA)

#### "APPROVED FOR RELEASE: 09/17/2001 CIA-RDP86-00513R000722610014-8

KIRCHEVA, S.; KOTSEVA, M.; GEORGIEV, G. "Treatment of Rheumatism in Adults and Children at Health Resorts with

Physiotherapy." p. 2, (ZORAVEN FRONT, No. 48, Nov. 1954, Sofiya, Bulgaria)

SU: Monthly List of East European Accessions, (EEAL), LC, Vol. 4

No. 5, May 1955, Uncl.

KIRCHEVA, S., prof.; GACHEVA, Iord.

Certain cutaneo-galvanic tests as an aid in examination of a patient. Suvrem.med., Sofia 6 no.9:76-79 1955.

1. Iz Kateirata po Fizioterapiia pri ISUL-Sofiia (zav. katedrata: prof. S.Kircheva)
(REFLEX, PSYCHOGALVANIC,
cutaneo-galvanic tests as aid in clin. exam. (Bul))

#### "APPROVED FOR RELEASE: 09/17/2001 CIA-RDP86-00513R000722610014-8

EXCERPTA MEDICA Sec 6/Vol 13/6 Internal Medicine June 59

2026. BLCER THERAPY: CERVICAL AND PARAVERTEBRAL GANGLIOB BLOCK-ING BY ERYTHEMA DOSES OF UV RAYS (Russian text) - Kitcheva-Fridiyand S. S. and Rainov A. T. - VOPR, KURORT. 1956, 3 (48-53)

A complete description of the method of therapy is given. 361 ulcer patients were observed. Hospital patients were treated either with erythema doses to the cervical and paravertebral ganglia (CT-Th12) and baths of mineral waters from walls on the grounds of the institute or the same UV irradiations and bland diet. Ambulatory patients were only irradiated and received a bland diet without spicy foods. Under the influence of therapy the majority of patients ecased complaining of pain. Secretion and acidity of the gastric juice increased up to the "1-10th day with a subsequent fall in acidity. The variations of the acetylcholine content of the blood ran parallel to the acidity of the gastric juice. In 124 of 175 hospitalized and 27 of 42 ambulatory patients the niche disappeared toward the end of treatment. Follow-up was carried out for 3 yr. It was found that in 106 of 128 hospital patients discharged without a niche there was no recurrence and they were subjectively well for a year or longer. Follow-up of 44 patients treated in the polyclinic revealed a recurrent niche in 24. Chronaximetry was carried out to determine the effect of an erythema dose of UV rays on the cerebral cortex (while irradiating the regions of the cervical and paravertebral ganglia in ulcer disease). Indications and contra-indications are given.

Sur Rest Drad. Westlik Restlik Acarla and Contra-indications are given.

 Blocking cervical and paravertebral neurovegetative ganglia by

#### KIRCHEVA-FRIDIAND, S.S.; TAYONOV, A.T.

erythematous doses of ultraviolet rays in the treatment of ulcers.

Vop.kur.fizioter. i lech. fiz.kul't. 21 no.3:48-53 J1-S '56.

(MIRA 9:10)

1. Iz Nauchno-issledovatel'skoge instituta kurortologii i fizioterapii (dir. - dotsent K.K.Kirchev), Sofiya (Bolgariya)

(PEPTIC ULCER)

(ULTRAVIOLET RAYS--THERAPEUTIC USB)

(NERVOUS SYSTEM, SYMPATHETIC)

KIRCHEVSKAYA, I.Yu.; MEDVEDEV, S.S., akademik

Effect of water on the course of butadiene polymerization in the presence of complex cobalt catalysts. Dokl. AN SSSR 158 no.5:1116-1119 0 164.

(MIRA 17:10)

1. Moskovskiy institut tonkoy khimicheskoy tekhnologii im. M.V.Lomonosova.

KIRCHEVSKAYA, I.Yu.; VOLKOV, L.A.; TIMOFEYEVA, G.V.; MEDVEDEV, S.S., akademik

Stationary and nonstationary processes of butadiene polymerization catalyzed by the system R<sub>2</sub>AlCl - GoCl<sub>2</sub>(Py)<sub>2</sub>. Dokl. AN SSSR 163 no.2: 375-378 Jl 165. (MIRA 18:7)

1. Maakovskiy institut tonkoy khimicheskoy tekhnologii im. M.V. Lomonosova.

#### KIRCHHOF, Hermann, mernok

Specific d hydration problems of high-pressure installations. Energia es atom 16 no.1:18-24 Ja 163.

1. VDI, Bremen.

SEROPYAN, K.A., kand. med. nauk; KIROHIKU, K.; TSARIDA, M.; RASHA, Sh.; GOSTEVSKIKH, M.Ye.

Intra-orderial injection of novocains solutions in treating skin diseases. Vest. derm. i ven. 33 no.2:82 Mr-Ap '59. (MIRA 12:7)

1. Is kliniki koshno-venericheskikh bolezney meditsinskogo instituta

g. Tirana (Albaniya). (SKIN--DISHASES) (NOVOCAINE)

CSKONAY, Laszlo, dr.; KIRCHKNOFF, Marion, dr.

The importance of the Griess-Ilosvay test in the diagnosis of urinary tract infections. Orv. hetil. 104 no.41:1943-1945 13 0 163.

1. Ozdi Varosi Tanacs Korhaza, Laboratorium es I. Belosztaly.

(URINARY TRACT INFECTIONS)

(DIAGNOSIS, LABORATORY)

(URINE) (NITRITES)

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KIRCHKNOPF, Marton, dr.; SCHMOLL, Janos, dr.

Cyclic agranulocytosis. Orv. hetil. 97 no.33:923-924 12 Aug 56.

1. As osdi Varosi Korhaz (Igazgato: Antalffy, Istvan, dr.)
Belgyogyassati Osstalyanak (foorvos: Kirchknopf, Marton, dr. koslemenye.

(AGRANULOCYTOSIS, ther.

ACTH, in cyclic agranulocytosis with pneumonia (Hun))

(ACTH, ther. use

agranulocytosis, cyclic, with pneumonia (Hun))

(PNEUMONIA

after ACTH ther. in cyclic agranulocytosis (Hun))
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KIRCHKNOPF, Marton; GEROFI, Karoly; SOTONYI, Gabor

A case of chronic myeloid leukemia complicated by miliary tuberculosis. Orv. hetil. 99 no.19:647-649 11 May 58.

1. Az Ozdi Varosi Tanacs Korhazanak (igazgato: Major Kalman dr.) kozlemenye.

(LEUKEMIA, MYBIOCYTIC, compl.
tuberc., miliary, in chronic myeloid leukemia (Hun))
(TUBERCULOSIS, MILIARY, compl.
leukemia, chronic myeloid (Hun))

CSOKONAY, Laszlo, dr.; KIRCHKNOPF, Marton, dr.

New trends in the study of urinary infections. Orv. hetil. 102 no.39: 1838-1839 24 S  $^{1}61$ .

1. Ozdi Varosi Tanacs Korhaza, Laboratorium es I sz. Belosstaly.

(URINARY TRACT INFECTIONS diag)

KIRC: KNOPF, Marton, dr.; CSOKOHAY, Laszlo, dr.; KONCZ, Gabor, dr.

Practical mignificance of chronic bacteria. Orv. hetil. 103 no.40: 1897-1899 7 0 '62.

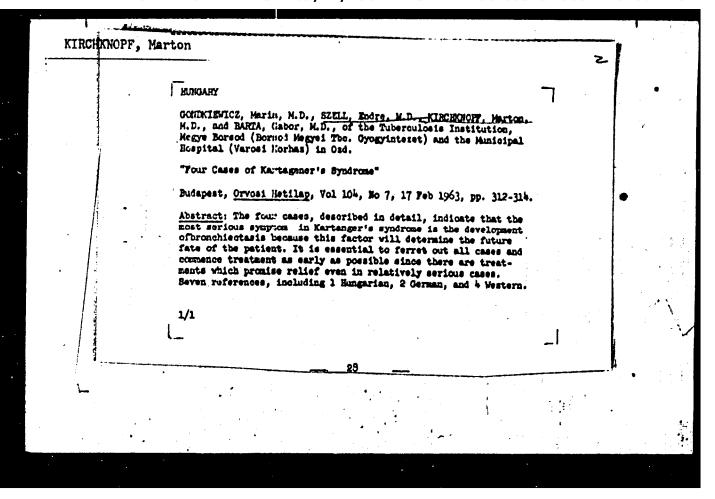
1. Ozdi Varosi Taraos Korhaza, I. Belosztaly es Laboratorium. (URINARY TRAOT INFECTIONS) (URINE)

KIRSBERNOFF, Marton, dr.; GSOKGHMAT, Leavic, dr.

Data on the indigence and course of bacteriuria, Orv. hetil. 106 no.10:448-450 7 Mr 165

1. Ozdi Varosi Canacs Korhaza, (. belgyenyannati Ozztaly (ozztalyvezeto: Kirchknopf, Marton, dr.) oz Labedatorium (ozztalyvezeto: Gsokonay, Lazale, dr.).

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## KIRCHMAYER, S.

Clinical immunohematology in the light of author's own observations. Przegl. leg., Krakow 8 no.1:1-IU 1952, (CDE 22:2)

1. Of the Immunohematological Laboratory of the Second Clinic for Internal Diseases (Head--Prof. Tadeuss Tempka, M. D.) of Krakow Medical Academy.

#### KIRCHMAYNR, S; BROMOWICZOWA, K.

Pathogenesis of leukemia in the light of the Krakow authors and own observations. Przegl. leg., Krakow 8 no.1:12-17 1952 (CIML 22:2)

1. Of the Second Clinic of Internal Diseases (Head--Prof. Tadeusz Tempka, M. D.) of Krakow Medical Academy.

KIRCHMAYER, S.; BROMOWICZOWA, K.

New liver function tests based on prothrombin time. Polski tygod. lek. 8 no.25:873-880 22 June 1953. (CIML 25:1)

1. Of the Second Internal Clinic (Head-Prof. T. Tempka, M.D.) of Krakov Medical Academy.

KIRCHMAJER, Stanislaw (Krakow, ul. Podwale 2)

Medical control of physical education and athletics in schools.

Polski tygod. lek. 9 no.16:501-504 19 Apr. 54.

(PHYSICAL EDUCATION AND TRAINING,
med. control in schools)
(SCHOOLS,
med. control of phys. educ. & athletics)

#### KIRCHMAYER, Stanislaw

A case of chronic primary erythroblastosis with unusal course. Polski tygod.lek. 10 no.15:479-482 12 Apr 55.

1. Z II Kliniki Chorob Wewnetrznych A.M. w Krakowie; dyrektor: prof. dr Tadeusz Tempka. Krakow, Podwale 2.

(POLYCYTHENIA VERA,

unusual course)

### "APPROVED FOR RELEASE: 09/17/2001 CIA-RDP86-00513R000722610014-8

KIRCHMEYER, S.

POLAND/ Human and Animal Morphology - Blood and Organs of

Blood Production

Abs Jour : Referat Zhur - Biologii, No 16, 1957, 70345

Author

: Kirchmeyer, S.

Title

: Qualit. & Quant. Interrelation of Throbocytes in

Diseases of Liver.

Orig Fub : Folskie arch. med wewnetrz., 1955, 25. No 6, 1081-1094

Abstract : No abstract.

Card 1/1

- 68 -

#### "APPROVED FOR RELEASE: 09/17/2001 CIA-RDP86-00513R000722610014-8

KIRCHMAYER, Stanislaw (Krakow, ul. Podwale 2.)

Han's test with properdin-deficient serum in nocturnal paroxysmal

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Han's test with properdin-deficient serum in nocturnal paroxysmal hemoglobinuria. Polski tygod. lek. 13 no.46:1815-1817 17 Nov 58.

1. Z II Kliniki Chorob Wewnetrznych A. M. w Krakowis; kierownik: prof. dr nauk med. Tadeusz Tempka.

(HEMOGIOBINURIA, PAROSIENAL, blood in

Ham's test with properdin-deficient blood in nocturnal paroxysmal hemoglobinuria (Pol))

CETHAROWICZ, Jan; HANICKI, Zygmunt; KIRCHMAYER, Stanislaw; KOSTKOWSKI, Andrzej; HRUK, Jozef; WIEJUWSKI, Michal; (czesc kliniczna); GOLIBSKI, Kazimierz, (czesc radiologicnz).

Clinical aspects of diseases of the osteo-hemoietic system according to data of the Second Internal Clinic of the Academy of Medicine in Krakow. Folskie arch. med. wewn. 29 no.2:224-240 1959.

1. Z II Kliniki Chorob Wewnetranych A. M. w Krakowie Kierownik prof. dr med. T. Tempka. Adres: Krakow, ul. Kopernika 15. II Klinika Chor. Wewn. A.M.

(BLOOD DISEASES, statist. hosp. statist. (Pol))

#### KIRCHMAYER, Stanislawi BRONOWICZ, Krystyna

Hocturnal paroxysmal hemoglonimuria. Clinical description of a case. Results of therapy. Quantitative determination of protein in daily urine samples as a diagnostic method. Polskie arch.med.wewnetrs. 29 no.12: 1655-1668 159.

1. Z II Kliniki Chorob Wewnetrsnych A.M. w Krakowie. Kierownik: prof. dr. nauk. med. T. Tempka.

(HEMOGLOBIHURIA PAROXYSMAL)

#### KIRCHMAYER, St.

The mechanism of hemolysis in paroxysmal nocturnal hemoglobinuria in the light of personal investigations. Acta medica polona(Warszawa) 1 no.3/4:143-163 160.

1. From the II Clinic of Internal Diseases of the Academy of Medicine in Cracow. Director: Professor T. Tempka M.D.

(HEMOGLOBINURIA PAROXYSMAL blood) (HEMOLYSIS)

#### "APPROVED FOR RELEASE: 09/17/2001 CIA-RDP86-00513R000722610014-8

SUMMAND, Given Names

Country: Polini

Academic Degrees: /not given7

Second Clinic of Internal Diseases, School of Medicine (II Minika Chorob

Affiliation: Mewnetrznych Akademii Medycznej Krakow), Krakow; Director: Prof. T. TEMPKA,

dr ned

Source: Warsow, Przeglad Lekarski, No 5, 1961, p. 221.

Data: "Paronyseal Mocturnal Macmoglobinuria. Clinical Description of a Case. Results

of Treatment. Diagnostic Value of Quantitative Protein Determination in

Particular Portions of Daily Urine." (Abstract)

Co-author:

BROMOMICZOMA, K., Second Clinic of Internal Diseases, School of Medicine, Krakow;
Director: Prof. T. TEMPKA, dr med.

GPO 981643

#### "APPROVED FOR RELEASE: 09/17/2001 CIA-RDP86-00513R000722610014-8

KIRCHMAYER, Stanislaw; SZCZEPKOWSKI, Tadeusz W.

Spontaneous lipemia. Polski tygod.lek. 16 no.1:21-24 2 Ja \*61.

1. Z II Kliniki Chorob Wewnetrsnych A.M. w Krakowie; kierownik: prof.dr nauk med. Tadeuss Tempka i s Zakladu Chemii Fisjologicsnej A.M. w Krakowie; kierownik: prof. dr nauk med. Boleslaw Skarsynski. (LIPIDS blood)

#### KIRCHMAYER, Stanislaw; SZARBINSKI, Tadeuss

Myleran therapy of erythrocythemia vera. Polski tygod.lek. 16 no.5:173-176 30 Ja 161.

1. Z Wojewodskiej Poradni Chorob Krwi prsy II Klinice Chorob Wewnetrsnych A.M. w Krakowie; kierownik: prof. dr nauk med. Tadeuss Tempka.

(POLYCYTHEMIA VERA ther)
(BUSULFAN ther)

KIRCHMAYER, Stanislaw; SZCZEPKOWSKI, Tadeusz W.

Role of thrombin in the mechanism of hemolysis and nocturnal paroxysmal hemoglobinuria. Polskie arch. med. wewn. 31 no.6:819-828 161.

1. Z II Kliniki Chorob Wewn. AM w Krakowie Kierownik: prof. dr nauk med. T. Tempka i z Zakladu Chemii Fizologicznej AM w Krakowie Kierownik: prof. dr nauk med. B. Skarzynski.

(HEMOGLOBINURIA PAROXYSMAL etiol) (HEMOLYSIS) (THROMBIN)

KIRCHMAYER, Stanislav; KOJ, Aleksander; MOSTOWSKI, Jerzy; SZCZEPKOWSKI,
Tadeusz W.

Hoctural paroxysmal hemoglobinuria. Studies on the mechanisms of hemolysis. Polskie arch.med. wewn. 32 no.3:343-352 62.

1. Z II Kliniki Chorob Wewnetrznych AM w Krakowie Kierownik: profnauk med, T.Tempka Z Zakladu Chemii Fizjologicznej AM w Krakowie Kierownik: prof. dr nauk med. B. Skarzynski Z Woj. Stacji Krwiodawstwa w Krakowie Kierownik: dr med. J. Mostowski. (HEMOGLOBINURIA PAROXYSMAL blood) (HEMOLYSIS)

## KIRCHMAYER, Stanislaw

Further observations on the therapeutic effect of Myleran in polycythemia vera. Pol. arch. med. wewn. 33 no.1:91-96 '63.

1. Z II Kliniki Chorob Wewnetrznych AM w Krakowie Kierownik: prof. dr n. med. T. Tempka i z Wojewodzkiej Poradni Chorob Krwi w Krakowie Kierownik: doc. dr S. Kirchmayer. (BISULFAN) (POLYCYTHEMIA YERA)

KIRCHMAYER, St., doc. dr (Krakow)

"Prescription book of the practicing physician" by Jozef Wartak. Przegl lek 19 no.7:329-330 163.

DASZKIEWISZ, Olgierd, K.; JEDRYCHOWSKI, Andrzej; KIRCHMAYER, Stanislaw

Studies on blood clotting by the spin echo technique. Acta med. Pol. 6 no.1:95-102 \*65

1. IInd Clinic of Internal Medicine, Medical Academy, Crakow (Directors prof. dr. S. Kirchmayer) and Institute of Nuclear Physics in Cracow (Directors prof. dr. H. Niewodniczanski).

KIRCHMAYER, Stanislaw; KOJ, Aleksander; BIERNACKA, Bogdana

Investigations on the solubility in urea of blood clots from patients with chronic myeloid leukemia. Przegl. lek. 21 no.9: 533-537 165.

1. Z II Kliniki Chorob Wewnetrznych AM w Krakowie (Kierownik: Doc. dr. med. S. Kirchmayer) i z Zakładu Chemii Fizjologicznej AM w Krakowie (Kierownik: Doc. dr. med. W. Ostrowski).

KIRCHNER, M.

KIRCHNER, M. Recovery of silver waste in chemical silvering. p. 190

Vol. 6, no. 8, Aug. 1956 SKLAR A KERAMIK TECHNOLOGY Praha, Czechoslovakia

So: East European Accession Vol. 6, no. 2, 1957

KIRCHNER, Z.

"Placing of foraminifers under the microscope," Przeglad Geologiczny, Warszawa, No 3, June 1953, p. 103.

SO: Eastern European Accessions List, Vol 3, No 11, Nov 1954, L.C.

KIRCHNER, Z.; Bajer, J.

Maceration of rock for microfaunal investigations. p. 572. (PRZEGLAD GEOLOGICZNY. Vol. 4, no. 12, Dec. 1956, Warszawa, Poland)

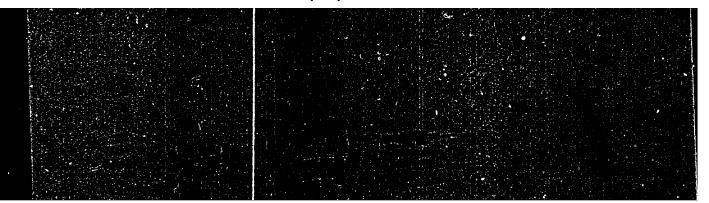
SO: Monthly List of East European Accessions (EEAL) LC. Vol. 6, No. 12, Dec. 1957. Uncl.

KIRCHNER, Z.

Stratigraphy of the Miocene deposits in the Central Carpathian Foreland on the basis of studies of microfauna. p. 421. (ACTA GEOLOGICA POLONICA. Vol. 6, no. 4, 1956, Poland)

SO: Monthly List of East European Accessions (EEAL) LC, Vol. 6, no. 6, June 1957, Uncl.

"APPROVED FOR RELEASE: 09/17/2001 CIA-RDP86-00513R000722610014-8



ORLOV, S.I.; KOLMOGORDV, V.L.; ANTIPIN, S.V.; ZAVAROV, S.I.; SOLOV'YEV, B.P.; VOROB'YEV, G.M.; KIRCHUNOV, A.I.

Introduction of sectional drawplates for the manufacture of low-carbon wire steel. Metallurg 10 no.10:28-29 0 \*65.

(MIRA 18:10)

1. Ural'skiy nauchno-issledovatel'skiy institut chernykh metallov i Revdinskiy metizno-metallurgicheskiy zavod.

3/3

CARD:

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KIRCZ, M.
                           Organic Chemistry. Natural Substances and
                          Hillian ...
     COUNTRY
     CATEGORY
                           Their Synthetic Analogs
     AB3. JOUR.: aZRhim., 20.23 195), 40. 82443
                           Kloon, H.; Vainesou, V.; Hendler, E.
     AUTHOR
     On the Synthesis of B-Alemino
      TITLE
      ORT: PUB.: Rev. chin. (RPR), 1959, 10, No 2, 76-79
                           The preparation of \beta -alamine (I) according
                            to the scheme: scrylonitrile - cerelacide (II) - polymor II - I. 100.12 g of (crylo-
      ABSTRACT
                            altrile are gridually added to 100 c of 36, 1250, (hydrocurrent) at 60-60°, heated for about 15 ain at 90-100°, alluted with 160 all of butabol and refluxed with 165 at 40 pH 7, (1M<sub>1</sub>)<sub>2</sub>SO<sub>1</sub> is filtered off at 500 and from
                            the sooled filtrete if is obtained, it leing 101 g. The method is suitable for use in
                             wis denovibed
                             1/3
        alab:
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                           REKham., No. 23 1959, No. 2111.3
APPROVED FOR RELEASE: 09/17/2001 CIA-RDP86-00513R000722610014-8"
       SOFFILL
       IEST.
       TITLE
       ORIG. PUB.
                          : continuous processes. The nixture of 100 g
                            of II, 8 g of the powder of Facil (or 30 ml of 30,5 alcoholic solution of tritan b) and
       ABSTRACT
        contid
                            c.05 g of hydroquinone is heated to 700
                            (after 1-2 min polymerization begins included the temperature rises to 220°), discolved
                            in 1.00 rd of 50% H230h, boiled for 3 hours, neutralized with Ba(OH)2, the filtrete is condensed, CH30H is added to the residue and
                             2/3
         CARD:
                                                     0-47
```

BODOR, Nicolae; FEY, Ludovic; KIRCZ, Magda; HODOSAN, Francisc

On the direct iodination of 20-exopregnanes. Rev chimie Roum 9 no.2:147-153 F \*64

1. Institute of Chemical and Pharmaceutical Research and Institute of Chemistry of the Rumanian Academy, Cluj.

KIRDA, M.S., tekhnik okolotka (at.Dariten Yugo-Zapadnoy dorogi)

Spike drawor. Put'put.khoz. no.9:37 8 '59.

(Millroads--Equipment and supplies)

(Mill 12:12)

BONDAR', A.N.; KIRDA, M.S.; HEZRODNYY, V.I.

Tie fastening with wooden screws. Put' i put. khoz. 9 no.11:15
'65. (MIRA 18:11)

l. Nachal'nik Darnitskoy distantsii Yugo-Zapadnoy dorogi (for Bondar'). 2. Starshiy inzh. Darnitskoy distantsii Yugo-Zapadnoy dorogi (for Kirda). 3. Nachal'nik mekhaniziro-vannogo uchastka Darnitskoy distantsii Yugo-Zapadnoy dorogi (for Bezrodnyy).

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KIRDAN, I.L.; RIMMER, A.I., inshener, retsensent; ZAGAYKEVICH, D.H., hauchnyy redaktor; PETERSON, M.M., tekhnicheskiy redaktor

[Rigging in shipbuilding] Takelashnye raboty v sudostroenii.

Moskva, Gos. nauchno-tekhn. isd-vo mashinostroit. i sudostroit.

lit-ry, 1954. 207 p. (MLRA 7:10)

(Shipbuilding) (Masts and rigging)

KIRDAN, Ivan Lukich; UKOLOV, D.F., inzh., retsenzent; UKHIN, S.I., inzh., retsenzent; GGRYANEKIY, Yu.V., nauchn. red. TURANDINA, L.A., red.

[Knotting and splicing in hipbuilding] Takelazhrye raboty v sudostroenii. Leningrad, "Dudostroenie," 1964.
303 p. (MIR: 18:1)

KIRDAN, Ivan Lukich, kapitan dal'nege plavaniya, inshener; MEDVEDEV, Vasiliy Federevich; MEDVEDEV, Yuriy Vladimirevich; PETROV, Mikhail Kliment'yevich; SHISHOV, Beris Bikelayevich[deceased]; HELIDOVA, E.S., redakter; VOLKOVA, Ye., tekhnicheskiy redakter.

[Seamanship] Herskaia praktika. Ped ebshchei red. I.L.Kirdana. Meskva, Izd-ve "Merskei transpert", Pt.1. 1955. 462 p. (Seamanship) (MLRA 9:5)

ACCESSION NR: AP4040424

5/0302/64/000/002/0019/0021

AUTHOR: Tkalenko, N. A.; Kirdan, V. S.

TITLE: Automatic introduction (extraction) of alphameric information in the

Ural-l digital computer

SOURCE: Avtomatika i priborostroyeniya, no. 2, 1964, 19-21

TOPIC TAGS: digital computer, Ural 1 digital computer, telegraph page printer, automatic data introduction, automatic data extraction

ABSTRACT: The joint operation of a telegraph page printer and a Ural-1 digital computer connected in the simplest way was experimentally studied. Data was delivered by the computer, at 7.2 bauds, in a contactless way, directly into the communication line or into the printer. Block, functional, and sequence diagrams of the combined system are presented and explained. Orig. art. has: 5 figures.

ASSOCIATION: Kiyevskiy universitet (Kiev University)

SUBMITTED: 00

DATE ACQ: 24Jun64

ENCL: 00

SUB CODE: DP

. NO REF SOV: 000

OTHER: 000

Card 1/1

L 4499-66 EMT(d)/EMP(1) TJP(d) BB/GG/JXT(BF) ACC NR. AP5023271 UR/0302/65/000/003/0029/0031 681.142.62 AUTHOR: Tkalenko, N.A Kirdan, V.S. 44 TITLE: Perfection of digital computer photoreading devices 166,49 SOURCE: Avtomatika i priborostroyeniye, no. 3, 1965, 29-31 TOPIC TAGS: reading machine, punched paper tape, digital computer, computer programming, electronic circuit, computer circuit ABSTRACT: Punched tapes in conjunction with photoreading devices are the most common systems for the introduction of information into electronic digital computers. The drawbacks of such an approach are: 1. the waste of carrier material during registration of short numbers; 2. extended time needed for the preparation of the punchtape and the introduction of the numbers from the tape into the computer; and 3. the need for a fixed number of information digits introduced into the computer. Consequently, the present authors developed a method which eliminates the fixed number of digits by introducing a special mark indicating the boundary between consecutive numbers. The device, supplementing the "Razdan-2" electronic digital computer, consists of a counter, a counter resetting circuit, a shift pulse shaper, and a recording section. It shifts the number being read off through the missing number of digits to complete the full order of the mantissa. The article presents the block diagram of the device and describes its operation. Orig. art. has: 2 figures. Card 1/2

	ACC NR. AP5023271				. 0
	ASSOCIATION: none				
	SUBMITTED: 00	ENCL# 00	SUB CODE:	DP, EC	
	NO REF SOV: 000	OTHER: 000			
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### KHOMMEV, P.

Comprehensive study of the loss of working time. Sote.trud no.8:123-125 Ag '57. (HIRA 10:9)

l. Nachal'nik normativno-issledovatel'skoy stantsii Podol'skogo Fhimiko-metallurgicheskogo zavoda. (Time study)

S/069/61/023/006/004/005 B119/B101

AUTHORS: Neyman, R. E., Lyashenko, O. A., Kirdeyeva, A. P.,

Yegorov, A. K., Kiseleva, O. G.

TITLE: Investigation of stability and coagulation of synthetic

latexes. 1. Effect of adsorptive saturation of the gbbule

surface by the emulsifier

PERIODICAL: Kolloidnyy zhurnal, v. 23, no. 6, 1961, 732 - 738

TEXT: The coagulation kinetics of dilute synthetic latexes as dependent on the adsorptive saturation of the globule surface by the emulsifier (Nekal) was investigated. Experiments were conducted with divinyl styrene latex of the type CKC-30-AP (SKS-30-AR). The production of latex specimens differently saturated with emulsifier was carried out: (1) Dialysis of the latex for 50 days, the adsorptive saturation with emulsifier having been reduced down to 19%. The dialyzate was divided and mixed with various amounts of Nekal. (2) The latex was also dialyzed. Specimens were taken during dialyzing (maximum saturation of the globule surface N75%, minimum N11%). The degree of surface saturation was

Card 1/4

Investigation of stability ...

S/069/61/023/006/004/005 B119/B101

determined by adsorption titration with aqueous Nekal solution (indication: change of the surface tension). Coagulation was brought about by means of CaCl, and NaCl, respectively. The course of coagulation was observed on the basis of turbidity (measuring instruments, Hom (NFM) nephelometer). The value of the concentration gradient of the refractive index of dispersion, was determined by means of & NPG 23 (IRF-23) refractometer. The macroelectrophoresis of latex specimens was conducted with an instrument according to A. I. Rabinovich and Ye. V. Fodiman (Zh. fiz. khimii 2, 336, 1931). The \$\frac{2}{3}\$-potential was calculated on the basis of data obtained from the electrophoresis. Results: The coagulation of latex not completely saturated takes place in two steps. The duration of the first step (characterized by a relatively quick turbidity of the solution) was 80 - 85 min for the least saturated latex specimens, and increased with increasing adsorptive saturation. Explanation: The quick coagulation of the globules occurs in places not covered by emulsifier. The size of the aggregates developed after this first coagulation step decreases, therefore, with increasing surface saturation of the initial globules. The second step takes place much more slowly than the first. This is due to the necessary overcoming of an additional Card 2/4

5/069/61/023/006/004/005 bility. B119/B101

Investigation of stability.

potential barrier. The first phase could not be established for completely saturated latex; congulation takes place from the start acocrding to the second phase. The mean radius of the initial globules was 20 - 22 mm. The radius of the aggregates formed after the first coagulation step was 43 - 58 mm. The surface tension of the latex decreases with increasing saturation and is constant of further Nekal additions after the total saturation. The L-potential changes only slightly within the degrees of saturation investigated: 55 mv for latex saturated up to 25 - 30%; 65 mv for completely saturated latex. A dependence of the electrophoretic migration rate of the globules on their adsorptive degree of saturation was not established. Studies by B. V. Deryagin (Tr. Tret'ey vses. konferentsii po kolloidnoy khimii, Izd. AN SSSR 1956, str. 225), P. A. Rebinder (Sb. "Kolloidy v pishchevoy prom-sti", 2, 1949, str. 21), and S. A. Glikman and Ye. P. Korchagina (Ref. 5: Kolloidn, zh. 19, 657, 1957) are mentioned. There are 6 figures, 1 table, and 13 references: 9 Soviet and 4 non Soviet. The two most recent references to English-language publications read as follows: J. T. G. Overbeek, Advances in Coll. Science, N. J., 3, 97, 1950, S. H. Maron, W. W. Bowler, J. Amer. Chem. Soc., 70, 3893, 1948.

1

Card 3/4

Investigation of stability ...

S/069/61/023/006/004/005 B119/B101

ASSOCIATION: Voronezhskiy universitet, Khimicheskiy fakulitet Laboratoriya vysokomolekulyarn,kh soyedinensy (Voronezh University, Division of Chomistry Laboratory of High-

molecular Compounds)

SUBMITTED:

August 27, 1960

Card 4/4

NEYMAN, R.E.; LYASHENKO, O.A.; KIRDEYEVA, A.P.; YEGOROV, A.K.; KISELEVA, O.G.

Stability and coagulation of synthetic latexes. Part 1: Effect of the adsorptive saturation of the globule surface by an emulsifier. Koll.zhur. 23 no.6:732-738 N-D \*61. (MIRA 14:12)

1. Voronezhskiy universitet, khimicheskiy fakul'tet, laboratoriya vysokomolekulyarnykh soyedineniy.
(Rubber, Synthetic) (Adsorption) (Emulsifying agents)

KIRDIN, G.S.

## PHASE I BOOK EXPLOITATION

SOV/6277

11

- Karol', I. L., and S. G. Malakhov, Candidates of Physics and Mathermatics, eds.
- Voprosy yadernoy meteorologii; sbornik statey (Problems in Nuclear Meteorology; a Collection of Articles) Moscow, Gosatomizdat, 1962. 271 p. Errata slip inserted. 2600 copies printed.
- Ed.: A. I. Zavodchikova; Tech. Ed.: Ye. I. Mazel'.
- PURPOSE: The book is intended for meteorologists and physicists specializing in the physics of the atmosphere. It may also be of interest to oceanographers concerned with the contamination of seas and oceans with radioactive waste products.
- COVERAGE: This is a collection of 15 articles dealing with various problems of nuclear meteorology. The rapid development of the methods of radiometry opened the possibility of measuring minute particles of radioactive substances

Card 1/5 3

Problems in Nuclear Meteorology (Cont.)

SOV / 6277

with a great degree of accuracy. This again made it possible to use radioactive isotopes in various fields of science, including meteorology. Tests of nuclear arms and the dispersion into the atmosphere of the waste of atomic industry necessitated a thorough investigation of the patterns of the spread of aerosols and gases, sometimes throughout almost the entire atmosphere. Such investigation is connected with the wide use of the newest methods and results of meteorology and the physics of the atmosphere in general. On the other hand, the distribution in the atmosphere of air masses, labeled with radioactive atoms, gives the meteorologists a new method for the study of atmospheric processes. The entire complex of problems related to the study of the distribution of radioactive impurities in the atmosphere and the use of radioactive atoms as labels in air masses or clouds has lately received the name of "nuclear meteorology" and is regarded as a branch of the physics of the atmosphere. The present collection contains some general articles, as well as articles reporting on the results of special investigations of certain problems of nuclear meteorology conducted in 1960-1961. It is divided in three sections, each dealing with a certain type of problem of nuclear meteorology. Bibliographic references are included at the end of individual articles.

Card 2/8-3

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Problems in Nuclear Meteorology (Cont.)	***************************************	Trially and the
TABLE OF CONTENTS:	SOV/6277	
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RADIOACTIVE ISOTOPES IN THE ATMOSPHERE AN THEIR USE FOR THE STUDY OF ATMOSPHERIC MOVEMENTS	ID :	
Karof, I. L., and S. G. Malakhov. Use of Natural Radioactive Isotopes in the Atmosphere for Meteorological Studies		
Kirdin, G. S. Uses of Radionative Co.	5	
Kirdin, G. S. Uses of Radioactive Carbon in Geophysical Investigation	on 43	
Kirichenko, L. V. Measurement of Short-Lived Radioactive Aerosole		**
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DOBKIN,	V.M.; KAGAN, S.S.; KIRDIN, K.K.
	Automation of batch manufacturing processes in the chemical industry.  Zhur.VKHO 6 no.5:559-563 '61. (MIRA 14:10)  (Chemical industries) (Automatic control)

KIRDIN, K. K.

Advanced method for work planning in the automation of chemical processes. Khim prom no. 3:211-218 Mr 164. (MIRA 17:5)

307/120-58-5-22/32

AUTHORS: Pereyaslova, N. K., Kirdina, G. A.

TITLE: Growing CsI Crystals and Investigation of Their Luminescent Properties (Vyrashchivaniye kristallov CsI i issledovaniye ikh lyuminestsentnykh svoystv)

PERIODICAL: Pribory i tekhnika eksperimenta, 1958, Nr 5, pp 86-90 (USSR)

ABSTRACT: A brief account is given of a technique employed for growing large crystals of CsI. The growth chamber was a flask well insulated from thermal and mechanical disturbances and surrounded by a heater coil whose temperature was maintained very precisely at 650°C along most of its length, for a period of about 2 hours. A diaphragm insulated this coil from a lower, coaxial coil at 525°C, which served to heat up a CsI/TlI solution as it was drawn from a reservoir. When enough solution was drawn into the flask the current was switched off and the solution allowed to cool at a rate of about 1° per minute. The resulting crystals of almost pure CsI contained less than 0.008% by weight of Tl. Two large crystals, one of 320 g and the other of 70 g were selected for spectrometric examination. Each in turn was mounted in a γ-ray spectrometer and irradiated by an 8 μcurie Card 1/3

307/120-58-5-22/32

Growing perties

CsI Coystals and Investigation of Their Luminescent Pro-

shielding are given. The induced spectra were examined and compared with the spectrum obtained by replacing the CsI(Tl) crystals by a 170 g NaI(Tl) standard crystal. The intensity and half-lives of the following emissions were studied:

 $E_{Y} = 0.314 \text{ MeV}, 0.662 \text{ MeV} \text{ and } 1.12 \text{ MeV}.$ 

The 0.662 Mev line was found to be the most intense, the 1.12 Mev line next, and the 0.314 Mev line weakest. All the lines were found to be characterised by a 0.5 µsec half-life in caesium and a 0.25 µsec half-life in sodium.

Card 2/3

SOV/120-58-5-22/32

Growing CsI Crystals and Investigation of Their Luminescent Properties

Acknowledgements are made to Z. L. Morgenshtern and R. M. Kogan for their assistance. The text contains 7 figures, 1 table and 7 references (3 English, 2 German and 2 Soviet).

ASSOCIATION: Institut prikladnoy geofiziki AN SSSR (Institute of Applied Geophysics, Academy of Sciences USSR)

SUBMITTED: July 20, 1957.

Card 3/3

21.5300

SOV/120-59-5-10/46

AUTHORS:

Kirdina, G.A. and Pereyaslova, N.K.

TITLE:

Preparation and Properties of Large-volume Plastic

Scintillators

PERIODICAL:

Pribory i tekhnika eksperimenta, 1959, Nr 5,

pp 47 - 51 (USSR)

ABSTRACT:

The method of preparation of large-volume scintillators (~10 used by the present authors is somewhat different from that described in Refs 4-7. Technical styrene may contain moisture, hydroquinone and ethyl-benzene. The presence of such impurities is undesirable. To remove the moisture, the styrene was dried over calcium chloride with subsequent filtration. The cried and filtered monomer was subjected to a four-fold vacuum distillation and the distilled styrene was then heated to 60 °C. A 2% addition of

styrene was then heated to 60 °C. A 2% addition of p-terphenyl and 0.02% of POPOP were then introduced. The solution was filtered in the hot state into a pure-glass container (Figure 1), the air was removed and the container was sealed off at a pressure of 0.4 mm Hg. The container was then placed in a water bath in order to remove any

luminescing impurities. The molybdenum glass container

Card1/4

SOV/120-59-5-10/46 Preparation and Properties of Large-volume Plastic Scintillators

was then placed in a thermostated bath filled with glycerin at 80 °C and the temperature was uniformly increased at the rate of about 2 °C/h. At about 105-106 °C the exothermic process of formation of polymerisation centres began and this led to a rapid increase in the temperature (about 10 min) to 115-120 °C. The container was kept at this temperature for 3-4 hours. The temperature was then uniformly increased at the rate of about 10 °C/h up to 200 °C and the temperature was kept at this value for 18 hours. From the polymeristation process, the volume changes by about 15% and this leads to the appearance of internal stresses. These stresses were removed by slowly (2 °C/h) cooling the container from 200-30 °C. The container was then opened and the scintillators removed at about 50 °C. The following properties of the scintillators obtained in the above way were investigated.

- 1) Light output.
- 2) Decay time.
- 3) Differential spectra.

1

Card2/4

SOV/120-59-5-10/46 Preparation and Properties of Large-volume Plastic Scintillators

4) Sensitivity.

5) Self-absorption.
Figure 3 shows the differential spectra for Cs<sup>137</sup>, Zn<sup>65</sup>, Co<sup>60</sup> and for 5.1 MeV of α-particles. The curves were obtained with a scintillator 4.75 1. in volume. The time constant for the scintillator was found to be about 6 ndnosec. The specific sensitivity to γ-radiation was found to be 70 pulses/sec/litre per μr/h. Acknowledgments are made to R.M. Kogan for valuable suggestions, M.I. Sitnikova for help in the measurements and Z.A. Kornilova for taking part in the production of the scintillators.
There are 4 figures, 2 tables and 8 references, 4 of which are Soviet and 4 English.

Card 3/4

Preparation and Properties of Large-volume Plastic Scintillators

ASSOCIATION: Institut prikladnoy geofiziki AN SSSR

(Institute of Applied Geophysics of the Ac.Sc.USSR)

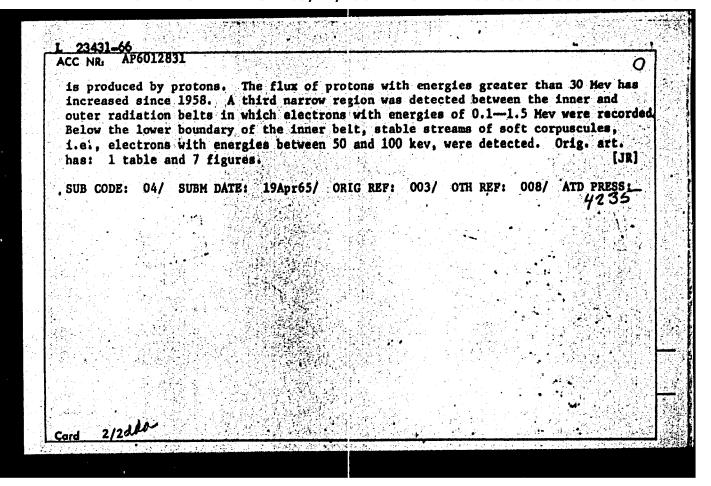
SUBMITTED:

September 3, 1958

Card 4/4

ACC NR: AP6012831	SOURCE CODE: UR/0293/66/004/002/0257/0267
AUTHOR: Kirding, G. A.; Kulagin, Yu. H. Svidskiy, P. M.; Yudkevich, I. S.	1.; Malyshev. A. B.; Nazarova, M. N.; B
ORG: none	
TITLE: Study of the emission intensity  Cosmos-17 satellite	in the Earth's radiation belts by the
SOURCE: Kosmicheskiye issledovaniya, v	4, no. 2, 1966, 257-267
TOPIC TAGS: cosmic radiation, radiatio intensity measurement, spaceborne measu	n belt, corpuscular radiation, radiation
altitudes of 260—780 km from 22 to 30 shielding and radiation detectors. Simmade it possible not only to determine certain conclusions on the composition chardness of the energy spectrum of the tion of particles penetrating a shielding radiation belt can be divided into two	Geiger and scintillation counters were used fluxes in the Earth's radiation belts at May 1963. The counters differed only in their ultaneous measurements of the counting rates the level of the fluxes but also to reach of the trapped radiation and to establish the penetrating particles. Based on the composing of 1 g/cm <sup>2</sup> , it was found that the inner regions. At L = 1.15—1.6, the main portion
A STATE OF THE STA	from nuclear explosions, at L = 1.6-2.5, it

### "APPROVED FOR RELEASE: 09/17/2001 CIA-RDP86-00513R000722610014-8



KIRDO, I.V. 1 PODGAETSKIY, V.V.

25757

Ovliyanii flyusov na poristost! avtomatnogo shva, vysaannuyu rshavchinoy. Trudy po avtomat. svarke pod flywsom. (In-T elektrosvarki im. Patona), sb. 6, 1949, s. 36-62.-Bibliogr: 15 Nazv.

SO: LETOPIS' No. 34

#### "APPROVED FOR RELEASE: 09/17/2001 CIA-RDP86-00513R000722610014-8

KIRDO, I. V., Engr,

USSR/Engineering - Welding Flux Oct 49

"Formation of Pores in Welded Seams and the Influence of Flux Composition on Tendencies Toward Porosity," I. I. Frumin, Grad Tech Sci, I. V. Kirdo, Engr, V. V. Podgaetskiy, Engr, Inst of Elec Welding imeni Acad Ye. O. Paton, Acad Sci Ukrainian SSR, 11 pp

"Avtogen Delo" No 10

Discusses determination of quantity and composition of gases evolved during welding under under flux, for dense and porous seems, influence of impurities in the metal and viscosity of molten flux on pore formation, effect of supplementary introduction of gas into the arc cavity, data of spectrum investigation of arc in presence of flux vapor, mechanism of pore formation, behavior of fluorine compounds during welding, and similar data. States conclusions. Includes 1h tables and 10 diagrams.

PA 152T26

### "APPROVED FOR RELEASE: 09/17/2001 CIA-RDP86-00513R000722610014-8

KIRDO, IV.

AID P - 857

Subject

: USSR/Engineering

Card 1/1

Pub. 11 - 3/13

Authors

Frumin, I. I., Pokhodnya, I. K. and Kirdo, I. V.

Title

Bimetallic rotary cutter for drilling bits

Periodical

: Avtom. svar., #4, 29-45, J1-Ag 1954

Abstract

A new method of construction of cutters for drilling bits is described with an outline of successive processes from the initial preparation of the bit, welding of bimetallic armoring powders, tempering and fine shapeing. The author presents composition metallographic analysis, results of mechanical laboratory tests, and wearing characteristics during actual service. Four diagrams, 6 microphotographs, 10 photographs, 4 tables and 19 references, 15 Russian

(1938-1952).

Institutions:

All-Union Scientific Research Inst. for Oil Well Drilling;

Institute of Electric Welding im E. O. Paton

Submitted

: My 20, 1954

EEEDO, I. V.

KTRDO, I. V.: "Investigation of the electrical processes in repeated starting of a DC welding arc." Min Higher Education Ukrainian SSR-Kiev Order of Lenin Polytechnic Inst. Kiev, 1956 (Dissertation for the degree of doctor in Technical Sciences)

SO: Knizhnaya Letopist, No 36, 1956, Moscow.

AID P - 4828

: USSR/Engineering Subject

Pub. 11 - 1/13 card 1/2

: Kirdo, I. V. Author

Physical processes in intermittent ignition of an Title

alternating current arc.

Periodical: Avtom. svar., 3, 1-16, Mr 1956

The author describes his experiments with the ignition of an alternating-current arc in order to find data for Abstract

developing practical means for stabilization of the arc. He finds that the intermittent ignition process is determined by the residual thermo-electronic emission during the periods of interruption of arc burning and depends also on properties of the gas in the arc. Three drawings, 2 photos, 2 graphs, 1 table and 6

oscillograms. Fourteen Russian references (1936-1950)

and 4 non-Russian references (1933-1953).

## "APPROVED FOR RELEASE: 09/17/2001 CIA-RDP86-00513R000722610014-8

AID P - 4828

Avtom. svar., 3, 1-16, Mr 1956

Card 2/2 Pub. 11 - 1/13

Institution: Electrowelding Institute im. Ye. O. Paton

Submitted : 6 Mr 1956

#### KIRDO, I.V.

Repeated ignition mechnanism of a.c. welding arcs. Aytom. svar. 9 no.6:38-54 H-D '56. (MIRA 10:3)

1. Ordena Tridovogo Krasnogo Znameni Institut elektrosvarki im. Ye.O.Patona AN USSR. (Electric velding)

KIEDO, Ivan Viktorovich: PATON, B.Ye., otvetstvennyy red.; ASNIS, A.Ye., red.; KAZIMIROV, A.A., red.; MEDOVAR, B.I., red.; PODGAYETSKIY, V.V., red.; RUDENSKIY, Ya.V., tekhn red.

[Soldering of metals] Paika metallov. Kiev, Gos. nauchno-tekhn. imd-vo mashinostroit. lit-r., 1957. 45 p. (MIRA 11:7) (Solder and soldering)

JOV-125-58-10-3/12

AUTHORS:

Kirdo, I.V., and Bernadskiy, V.N.

TITLE:

The High-Speed Contact Projection-Roller Welding of Low Carbon Steel (Skorostna, a kontaktnaya rol'yefno-rolikovaya svarka malouglerodistoy stali)

PERIODICAL:

Avtomaticheskaya svarka, 1958, Nr 10, pp 22 - 35 (USSR)

ABSTRACT:

Tests were carried out to raise the speed of projection contact welding of low carbon steel of 1.5 to 2 mm thickness used in the production of pipes up to 150 m in length. For this purpose, special high-power machines operating with a minimum loss of power were needed. B.Ye. Paton, Member Correspondent of the AS UkrSSR and Candidate of Technical Sciences V.K. Lebedev, together with engineers M.N. Sidorenko and R.M. Shirokovskiy, suggested a series of variants in the design of welding machines with rotating transformers, the most rational and economical of which was chosen to perform the tests (Figures 2,3). A special experimental installation (Figure 4) was used to develop the technology of continuous speed welding on pipe specimens of 100 - 150 m length. As a result of the

Card 1/2

The High-Speed Contact Projection-Roller Welding of Low Carbon Steel

experiments, optimum parameters for speed projection-roller welding of low-carbon steel of 2.0 mm thickness were determined. It was stated that contact projection roller welding at a rate of 20 - 27 m/min on continuous alternating current of 50 cycles frequency, ensures tight joints in low-carbon steel. In this method the welding contact is localized, and the heat zone is situated immediately between the sheets, thus preventing fusing-through and improving the roller work. The described method is recommended for welding long seams and for mechanized production. There are 5 sets of diagrams, 6 sets of photos, 6 tables and 11 references, 8 of which are Soviet, and 3 English.

ASSOCIATION:

Institut elektrosvarki imeni Ye.O. Patona AN USSR (Institute of Electric Welding imeni Ye.O. Paton, AS UkrSSR)

SUBMITTED:

July 15, 1958

1. Steel--Spot welding 2. Spot welding--Equipment 3. Spot welds ---Effectiveness

Card 2/2

22945 S/125/61/000/007/001/013 D040/D112

1.2300

AUTHORS: Kirdo, I.V., Skachko, Yu.N., Oleynik, I.K.

TITLE: Resistance welding of longitudinal tube seams by radio-

frequency current .

PERIODICAL: Avtomatioheskaya svarka, no.7, 1961, 7-14

TEXT: The article presents results of experiments with practical application of a new high-frequency welding technology - by induction. Radio-frequency welding had been suggested in 1946 by A.V.Ulitovskiy (Ref.1: A.V.Ulitovskiy, i dr. [and others], Author's Certificate kl. 21 h No.72290 of 8 June 1946), and this method (Fig.1) is coming into use. It is mentioned that higher frequency (450 ko) is used abroad for an analogous welding method than in the Soviet Union (70 kc). No screening of the generator is needed at 70 kc, but the lower frequency causes double current consumption due to deeper heat penetration into the tube edges. On the basis of results of NIITVCh experiments at the Moskovskiy trubnyy zavod (Moscow Tube Plant) and the Ordena Trudovogo Krasnogo Znameni Institut Elektrosvarki im. Ye.O.Patona AN USSR (Electric Welding Institute "Order of the Red Banner of Labor", im. Ye. O.Paton AS UkrSSR) the contacts were replaced by an induction coil (Fig.2). Card 1/5

S/125/61/000/007/001/013 D040/D112

Resistance welding ....

Tubes from carbon and stainless steel were welded in the experiments, all 38 mm in diameter and with 2 mm-thick walls. The welding speed reached with stainless steel tubes was 27 m/min. The lower speed reached with carbon steel, 22 m/min, is explained by the difference between the physical properties of the steels, and the three times higher resistance of the carbon steel. Tests of tubes welded by this method showed they had the same properties as seamless tubes. The corrosion resistance of joints of tubes welded by radio-frequency current was higher than that of welds produced by an argon-shielded arc. It was found that intense sparking was not necessary for obtaining joints with a strength equal to that of the base metal. It was obvious that the advantage of the method is higher with smaller carbon steel tube diameters, and it is recommended to determine by trial the proper maximum tube diameter up to which the application of this method is economically justified. The new technology includes removal of the burr on the tube inside by an oxygen jet immediately after upsetting of the tube between the rolls, when the burr is still hot. The design of one of the first oxygen nozzles is shown (Fig.5). The oxygen jet out of the nozzle slit is thin and wide, and is directed across the burr. The burr was removed fully

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Resistance welding ....

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and continually at welding speed. The tube surface at the seam was sufficiently smooth and the remainders of the burr did not exceed the tolerance of tube wall thickness. Slag blown off the seam by the jet could be separated easily from the walls by knocking on the outside of the tube, One "10-60" argon are welding stand at Nikopol'skiy Yuzhnetrubnyy saved (South Tube Plant in Nikopol') has been re-equipped for induction welding with a 200 kw J3 -207 (LZ-207) tube generator. A strong water jet was used to protect the ferrite core from metal sputter. There are 5 figures and 5 references: 2 Soviet-bloc and 3 non-Soviet-bloc. The two references to Englishlanguage publications read as follows: W.C.Rudd, High Frequency Resistance Welding, "Welding Journal", No.7, 1957; L.A.Jonston, F.G.Trotter, G.F. Brassart, Performance Record of the Thermatool High Frequency Resistance Welding Process, "British Welding Journal", No.4, 1960.

ASSOCIATION: Ordena Trudovogo Krasnogo Znameni Institut elektrosvarki im. Ye. O. Patona AN USSR (Electric Welding Institute "Order of the Red Banner of Labor" im. Ye. O. Paton AS UkrSSR)

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AUTHORS: Kirdo, I.V., Skachko, Yu.N.

TITLE: Resistance welding of stainless steel tubes by radio-frequency currents

PERIODICAL: Avtomaticheskaya svarka, no. 1, 1961, 75

TEXT: The quantity of stainless steel tubes needed in the Soviet Union is growing, and the requirements cannot be met by the present seamless tube production methods and welding by tungsten electrode in argon or helium. Welded tube production is cheaper and simpler but the welding speed is too low - about ! m/min. Besides, it is difficult to produce welds with durable anti-corrosion properties. The Institut elektrosvarki im.Ye.O.Patona AN USSR (Electric Welding Institute im.Ye.O.Paton AS UkrSSR) has developed a method and the equipment for welding tubes with radio-frequency currents, and one such machine has started operation at the Yuzhnotrubnyy Plant. The first in the USSR lot of commercial pipes welded by this method has been produced. The

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Resistance welding of stainless steel tubes ...

welding unit of the machine, developed by the Electric Welding Institute, differs from analogous foreign designs and designs under development at NIITVCh im. Vologdin in that way that the induction current is supplied to the edges of the welding joint. This feature makes the design extremely simple. There are no parts subject to wear, the tube surface cannot be damaged by the electrodes, the welding process is stable and the machine simple to control. The welding current frequency is 70 kc, and the existing standard generators can be used without rebuilding or screening to suppress radio interferences. The major advantage is the high quality of welds produced a high welding speed. Thus, e.g., tubes from 1X18H9T (1Kh18N9T) steel with 2 mm wall are being welded with 27 m/min speed on the "10-60" pilot machine at the Yuzhnotrubnyy Plant. The speed is limited by the mechanical design, not by the generator. The consumption of electric power is considerably lower than with other welding methods, for the heat penetrates only a little into the tube edges. The metal structure in the narrowheated zone does not change much, and the corrosion resistance of the weld is high. The outer fin is removed from the joint by an ordinary cutter device during the welding process. The continuous removal of internal fins is a complex problem which has not been solved satisfactorily as yet. Therefore, it was suggested as a temporary so-Card 2/3

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Resistance welding of stainless steel tubes ...

lution to remove the internal fin in ready welded tubes with the aid of a specially designed cutter head. The Electric Welding Institute is trying to find new methods suitable for the removal of internal fins in continuous welding processes. It is expected that the economic effect of radio-frequency welding will be high, for cheap high-quality welded pipes will replace the expensive seamless tubes in most applications.

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